





## **Technical data**

- PVC single core to UL-Style 1007
- Temperature range flexible -5 °C to + 80 °C fixed installation -30 °C to + 80 °C
- Nominal voltage 300 V
- Test voltage 2000 V
- Test voltage (Spark test) AWG 26-20 = 4 kV AWG 16-18 = 5 kV
- Bending radius
   once approx. 5 x cable diameter
   multiple approx. 10 x cable diameter

## **Properties**

- Conditionally resistant to Oils
   Solvents
   Acids
   Lves
- PVC self-extinguishing and flame retardant, test method to UL VW-1

### **Cable structure**

- Stranded copper conductor, tinned to UL-Std.785 section G
- PVC core insulation according to UL-Std.1581 class 43 Tab. 50.182, heat and damp resistant

### **Application**

UL 1007 PVC hook-up wires are generally used as the connecting wire for the internal wiring of the electronic and electrical equipment, such as home appliances, motor, lightings. It can be used with the protective tubes when necessary.

AWM = Appliance Wiring Material
UL = Underwriters Laboratories Inc. (USA)
UL File NO. E334907

AWG-no.	Cross-sec. mm²	Outer Diameter mm	Copper Weight kg/km	Cable Weight kg/km
26	0.13	1.3	1.6	3.2
24	0.21	1.4	2.3	4.3
22	0.33	1.6	3.4	6.0
20	0.52	1.9	5.3	8.5
18	0.82	2.2	8.2	12.5
16	1.32	2.5	13.0	18.5







#### **Technical data**

- PVC single core to UL-Style 1015
- Temperature range -5 °C to + 105 °C -30 °C to + 105 °C
- Temperature at conductor +105 °C
- Nominal voltage 600 V
- Test voltage (Spark test)

AWG 24: 4 kV AWG 22 and 20: 5 kV AWG 18 to 10: 6 kV AWG 8: 7.5 kV

UL-type AWM + MTW 105 °C 600 V

 Bending radius once approx. 5 x cable diameter multiple approx. 10 x cable diameter

# **Properties**

 Conditionally resistant to Oils Solvents Acids Lyes

 PVC self-extinguishing and flame retardant, test method to UL VW-1

### Cable structure

- Stranded copper conductor, tinned or plain AWG-sizes as per table below
- PVC core insulation according to UL-Standard 1581, class 43 and CSA-C22.2 No. 210 UL VW-1 and CSA FT1, heat and damp resistant

# **Application**

UL 1015 PVC hook-up wires are generally used as the connecting wire for the internal wiring of the electronic and electrical equipment, such as home appliances, motor, lightings. It can be used with the protective tubes when necessary; it can also be used as the machine tool wire.

AWM = Appliance Wiring Material (UL File NO. E334907)
UL = Underwriters Laboratories Inc. (USA)
MTW = Machine Tool Wire (UL File NO. E338096)

AWG-no.	Cross-sec. mm²	Outer Diameter mm	Copper Weight kg/km	Cable Weight kg/km
24	0.21	2.2	2.3	8.0
22	0.33	2.4	3.2	10.0
20	0.52	2.5	5.0	12.0
18	0.81	2.8	7.9	16.0
16	1.31	3.1	12.6	22.0
14	2.08	3.5	20.7	31.0
12	3.32	4.0	33.0	45.0
10	5.26	4.6	51.6	65.0
8	8.35	6.5	80.6	110.0
6	13.29	8.0	125.0	175.0
4	21.14	9.5	201.0	260.0
3	26.65	10.4	253.0	340.0

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### Technical data

- PVC single core to UL-Style 1028
- Temperature range 105 °C
- Nominal voltage 600 V
- Bending radius
   once approx. 5 x cable diameter
   multiple approx. 10 x cable diameter

# **Properties**

 Conditionally resistant to Oils Solvents Acids Lyes

 PVC self-extinguishing and flame retardant, test method to UL VW-1

### **Cable structure**

- Solid or Stranded, tinned or bare copper conductor 22-6AWG
- PVC core insulation according to UL subject 758, UL 1581, CSA 22.2

# **Application**

UL 1028 PVC hook-up wires are generally used as the connecting wire for the internal wiring of the electronic and electrical equipment, such as home appliances, motor, lightings. It can be used with the protective tubes when necessary.

**AWM** = Appliance Wiring Material

**UL** = Underwriters Laboratories Inc. (USA)

UL File NO. E334907

AWG-no.	Cross-sec. mm²	Conductor Construction No. x mm	Conductor Diameter mm	Outer Diameter mm
22	0.352	17 x 0.160	0.76	3.20
20	0.538	21 x 0.178	0.94	3.40
18	0.835	16 x 0.254	1.16	3.60
16	1.357	26 x 0.254	1.49	3.90
14	2.140	41 x 0.254	1.87	4.40
12	3.392	65 x 0.254	2.36	4.80
10	5.644	105 x 0.254	3.00	5.50
8	8.924	119 x 0.300	4.25	6.80
6	14.299	266 x 0.254	5.41	8.00







### **Technical data**

- PVC single core to UL-Style 1061
- Temperature range 80 °C
- Nominal voltage 300 V
- Bending radius once approx. 5 x cable diameter multiple approx. 10 x cable diameter

# **Properties**

- Conditionally resistant to Oils Solvents Acids Lyes
- PVC self-extinguishing and flame retardant, test method to UL VW-1

## **Cable structure**

- Stranded copper conductor, tinned to UL-Std. 785 section G
- SR-PVC core insulation according to UL subject 758

# **Application**

UL 1061 PVC hook-up wires are generally used as the connecting wire for the internal wiring of the electronic and electrical equipment, such as home appliances, motor, lightings. It can be used with the protective tubes when necessary.

AWM = Appliance Wiring Material
UL = Underwriters Laboratories Inc. (USA)
UL File NO. E334907

AWG-no.	Conductor Construction No. x mm	Outer Diameter mm	Max. Cond. Resistance at 20 ℃ Ohm/km
30	7 x 0.100	0.88	381.0
28	7 x 0.127	0.95	239.0
26	7 x 0.160	1.05	150.0
24	11 x 0.160	1.20	94.2
22	17 x 0.160	1.30	59.4
20	21 x 0.178	1.50	36.7
18	34 x 0.178	1.75	23.2
16	26 x 0.254	2.05	14.6







## **Technical data**

- PVC single core to UL-Style 1283
- Temperature range 105 °C
- Nominal voltage 600 V
- Bending radius
   once approx. 5 x cable diameter
   multiple approx. 10 x cable diameter

# **Properties**

 Conditionally resistant to Oils Solvents Acids Lyes

 PVC self-extinguishing and flame retardant, test method to UL VW-1

#### Cable structure

- Solid or Stranded, tinned or bare copper conductor 8-2AWG
- PVC core insulation according to UL subject 758, UL 1581, CSA 22.2

# **Application**

UL 1283 PVC hook-up wires are generally used as the connecting wire for the internal wiring of the electronic and electrical equipment, such as home appliances, motor, lightings. It can be used with the protective tubes when necessary.

**AWM** = Appliance Wiring Material

**UL** = Underwriters Laboratories Inc. (USA)

**UL File NO. E334907** 

AWG-no.	Cross-sec. mm²	Conductor Construction No. x mm	Conductor Diameter mm	Outer Diameter mm
8	8.0	119 x 0.300	4.25	7.6
6	13.3	266 x 0.254	5.41	8.0
4	21.2	420 x 0.254	6.80	10.4
2	33.6	266 x 0.400	8.56	12.0







### **Technical data**

- PVC single core to UL-Style 1569
- Temperature range -5 °C to + 105 °C
- Nominal voltage 300 V
- Bending radius
   once approx. 5 x cable diameter
   multiple approx. 10 x cable diameter

# **Properties**

 Conditionally resistant to Oils Solvents Acids Lyes

 PVC self-extinguishing and flame retardant, test method to UL VW-1

### Cable structure

- Stranded copper conductor, tinned to UL-Std.785
   PVC core insulation according to
- UL-Std.1581 class 43 Tab. 50.182, heat and damp resistant

# **Application**

UL 1569 PVC hook-up wires are generally used as the connecting wire for the internal wiring of the electronic and electrical equipment, such as home appliances, motor, lightings. It can be used with the protective tubes when necessary.

**AWM** = Appliance Wiring Material

**UL** = Underwriters Laboratories Inc. (USA)

**UL File NO. E334907** 

AWG-no.	Cross-sec. mm²	Outer Diameter mm	Copper Weight kg/km	Cable Weight kg/km
26	0.13	1.3	1.6	3.2
24	0.21	1.4	2.3	4.3
22	0.33	1.6	3.4	6.0
20	0.52	1.9	5.3	8.5
18	0.82	2.2	8.2	12.5
16	1.32	2.5	13.0	18.5
14	2.08	3.0	20.0	29.0
12	3.31	3.9	33.0	40.0
10	5.26	4.1	51.6	61.0



# **Machine Tool Wire**







### **Technical data**

- PVC single core according to UL-Std.1063, UL-Style 1015, 1028 and 1283;
- Temperature range flexing +5 °C to + 90 °C fixed installation -40 °C to + 90 °C UL (AWM) -40 °C to + 105 °C UL (MTW) -40 °C to + 90 °C
- Nominal voltage 600 Vac, 750 Vdc
- Test voltage 2000 V
- Spark Test
   AWG 20: 5 kV
   >AWG 20: 6 kV

# **Properties**

 PVC self-extinguishing and flame retardant according to IEC 60332-1

## Cable structure

- Bare copper or Tinned Copper stranded to UL-Subject 758 Section G
- PVC core insulation to UL-Std.1581, class 43, CSA-C 22.2 No.210 Tab. 12 class H

# **Application**

Machine tool wires (MTW) are generally used for the generous purpose wiring for the machine tools and also used as the connecting wire for the internal wiring of the electronic and electrical equipment, such as home appliances, motor, lightings. It can be used with the protective tubes when necessary.

AWM = Appliance Wiring Material (UL File NO. E334907)
UL = Underwriters Laboratories Inc. (USA)
MTW = Machine Tool Wire (UL File NO. E338096)

### 2/64" Wall(UL1015)

AWG-no.	Conductor Construction No. x mm	Conductor Diameter mm	Outer Diameter mm
22	7 x 0.076	0.762	2.337
20	10 x 0.076	0.965	2.540
18	16 x 0.076	1.219	2.794
16	19 x 0.297	1.473	3.073
14	19 x 0.373	1.803	3.378
12	19 x 0.470	2.311	3.886
10	19 x 0.594	2.946	4.521

#### 2/64" Wall(UL1283)

AWG-no.	Conductor Construction No. x mm	Conductor Diameter mm	Outer Diameter mm	
6	19 x 0.945	4.699	7.772	
4	133 x 0.064	6.731	9.855	

### 3/64" Wall(UL1028)

AWG-no.	Conductor Construction No. x mm	Conductor Diameter mm	Outer Diameter mm
14	19 x 0.373	1.803	4.166
12	19 x 0.470	2.311	4.674
10	19 x 0.594	2.946	5.039
8	19 x 0.749	3.734	6.096