Control, Drag Chain & Servo Cables



Insulation color for control cables without earth core

There are up to 101 color combinations to identify the various cores, which consists of 11 basic colors and specific combinations of color rings for core no. 12 and onwards.

2 to 5 core cables

color identification according to VDE 0293 for flexible cables

2 cores = brown/blue

3 cores = brown/black/grey

4 cores = blue/brown/black/grey 5 cores = blue/brown/black/grey/black

6 and more core cables

| No. Basic-Ring-Color | | | | | |
|----------------------|-----------------------------------|----------|---------------------------------|-----|-------------------------|
| 1 | | 36 | transparent-blue | | transparent-white-black |
| 2 | black | 37 | beige-blue | 70 | beige-white-black |
| 3 4 | blue brown | 38 | arov brown | 71 | brown-white-blue |
| 5 | grey | 39 | grey-brown red-brown | | grey-white-blue |
| 6 | red | 40 | violet-brown | 73 | • |
| 7 | violet | 41 | pink-brown | 74 | |
| 8 | pink | 42 | orange-brown | 75 | |
| 9 | orange | 43 | transparent-brown | | orange-white-blue |
| 10 | transparent | 44 | beige-brown | 77 | |
| 11 | beige | | ů . | 78 | beige-white-blue |
| | | 45 | red-grey | | G |
| 12 | black-white | 46 | violet-grey | 79 | 5 - 7 |
| 13 | blue-white | 47 | pink-grey | 80 | |
| 14 | brown-white | 48 | orange-grey | 81 | |
| 15 | grey-white | 49 | transparent-grey | | pink-white-brown |
| 16 | red-white | 50 | beige-grey | | orange-white-brown |
| 17 | violet-white | | | | transparent-white-brown |
| 18 | pink-white | 51 | orange-red | 85 | beige-white-brown |
| 19 20 | orange-white transparent-white | 52 53 | tranparent-red beige-red | 96 | red-white-grey |
| 21 | beige-white | 55 | beige-red | 87 | |
| 21 | beige-willte | 54 | pink-violet | 88 | |
| 22 | blue-black | 55 | orange-violet | 89 | |
| 23 | | 56 | tranparent-violet | | transparent-white-grey |
| 24 | grey-black | 57 | beige-violet | 91 | beige-white-grey |
| 25 | red-black | 58 | transparent-pink | | 3. 3. |
| 26 | violet-black | 59 | beige-pink | 92 | blue-white-red |
| 27 | pink-black | 60 | transparent-orange | 1 | brown-white-red |
| 28 | orange-black | 61 | beige-orange | 1 | violet-white-red |
| 29 | transparent-black | | | 95 | |
| 30 | beige-black | 62 | blue-white-black | 96 | orange-white-red |
| | | 63 | brown-white-black | | |
| 31 | brown-blue | 64 | grey-white-black | 97 | |
| 32 | grey-blue | 65 | red-white-blackviolet- | | orange-white-violet |
| 33 34 | red-blue pink-blue | 66 67 | white-black pink-white-black | 100 | brown-black-blue |
| 35 | orange-blue | 68 | orange-white-black | 100 | 0 , |
| 33 | orange-blue | 00 | orange-winte-black | 101 | 160-DIACK-DIAC |